

ZRAY

INFLATABLE SUP MAINTENANCE GUIDELINE



zrayTM
PADDLE with PASSION...

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CAUTIONS



1

EASY CLEANING

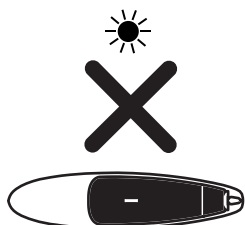
Clean the board with fresh water and mild soap after use.



2

KEEP DRY

Keep the board dry after Cleaning and before storing to avoid mildew and mold damage.



3

AVOID DIRECT SUNLIGHT

Avoid leaving the board inflated exposed to sunlight



4

STORE AT ROOM PROPERLY

Store the board with proper room temperature and humidity.



5

DEFLATE FOR STORAGE

Deflate the board for long-time storage, otherwise which could damage the seals.



6

USE IT FREQUENTLY

Long-term storage can cause glue bonds to disintegrate.



7

BE CAREFUL NOT TO USE COMPRESSOR

Air compressors can damage your board and void the warranty.



8

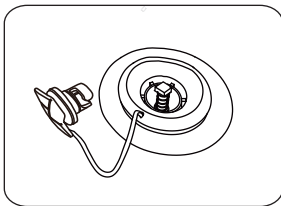
NO DRAGGING

Sharp debris can puncture your board, so don't drag it.

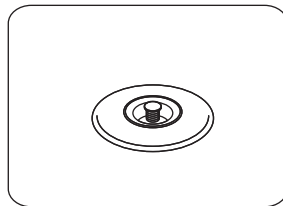
INFLATE AND PACK A SUP BOARD

PART I INFLATE THE BOARD

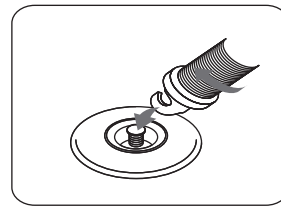
1 Release the valve cover.
Ensure the valve is clean.



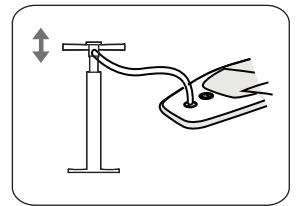
2 Keep the valve button up.



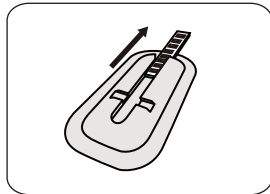
3 Insert the pump hose and
twist it to lock
in the valve



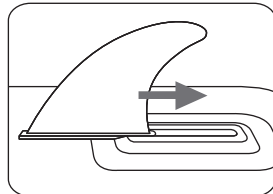
4 Pump up the board until
the gauge shows 15 PSI.



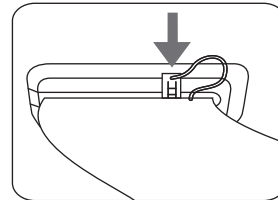
5 Remove the clip
in the fin box.



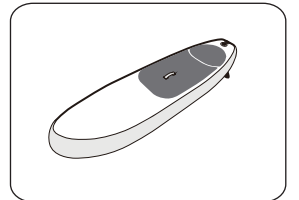
6 Insert the fin to the fin
box.



7 Lock the fin with safe pin.

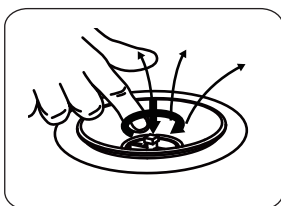


8 Check the inflated board
before paddling.

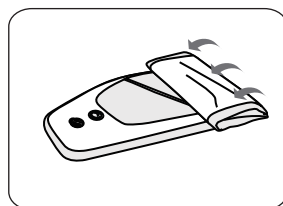


PART II DEFLATE AND PACK THE BOARD

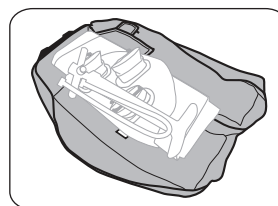
9 Press the valve and slowly
deflate the board. Release
the air as much as possible.



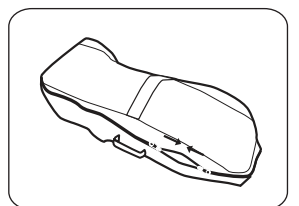
10 Roll and fold the board.



11 Place the paddle, pump
and other small accessories
into the backpack.

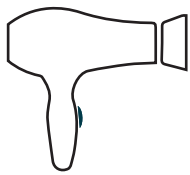


12 Zip shut with zippers.



REPAIR THE PUNCTURE IN THE BOARD

REQUIRED TOOLS



1



2



3



4



5



6

1. HAIR DRYER

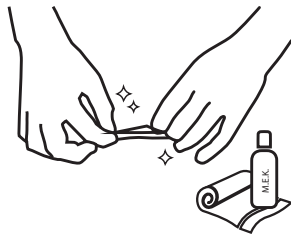
2. TAPE

3. GLUE FROM REPAIR KIT

4. SPATULA OR SPOON

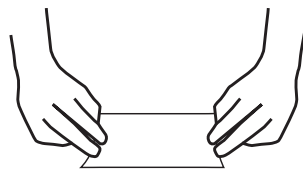
5. BRUSH

6. TOWEL



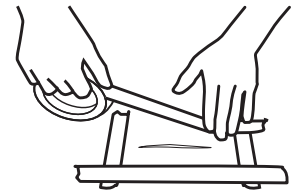
1 SURFACE PREPARATION

- Clean the area around the cut or puncture.



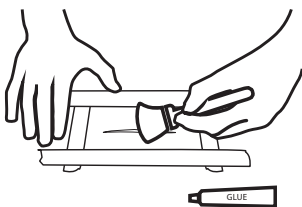
2 PREPARING THE PATCH

- Draw the outline of the patch using chalk or pencil (do not use ink).
- Cut the patch, cover the cut or puncture with approximately 2.5cm (1") overlap on all sides.



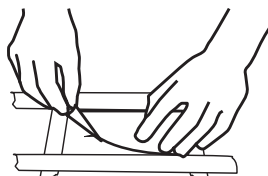
3 PREPARING THE BOARD

- Apply tape along the outline of the patch. This will prevent the glue from spreading outside the patch area.



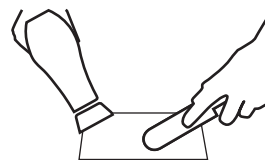
4 APPLYING THE GLUE

- Apply glue on both the board and patch using a brush or other applicator. Make sure the glue is spread evenly and completely over the board and patch. Let the glue dry for 5 minutes.



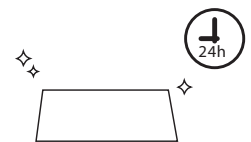
5 APPLYING THE PATCH

- Apply the patch starting on one side and moving towards the other side being careful not to trap any air bubbles.



6 BONDING THE PATCH

- Use a hair dryer to gently heat the area to ensure a good bond between the patch and the board.
- Use a metal spatula or spoon and firm pressure to ensure a good bond and to work out any air bubbles.



7 CURING THE PATCH

- Allow the glue to cure with the board un-inflated for 24 hours prior to use.

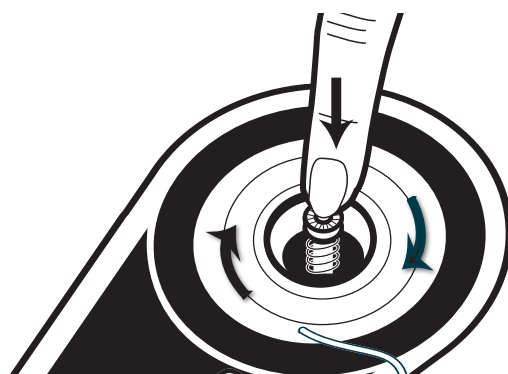
THE VALVE TIGHTEN

IF YOU NOTICE AIR SEEMS TO BE LEAKING OUT THE SIDE OF THE VALVE FITTING, PLEASE FOLLOW THESE STEPS.

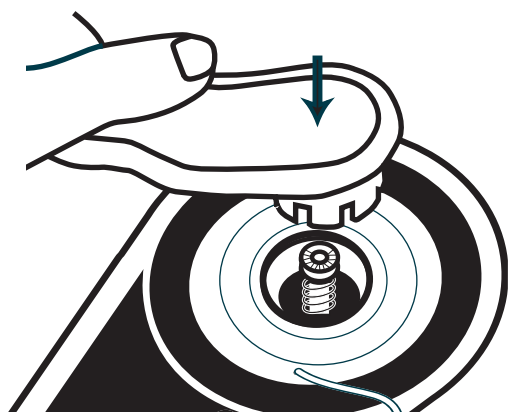
REQUIRED TOOL



VALVE SPANNER FROM REPAIR KIT



1 Deflate the board.



2 Grip the spanner to the valve.



3 Turn it clock-wise to tighten the valve.

APPENDIX

FAQ

Q: How much air should I pump into my board, and how long does it take to inflate?

A: The recommended pressure is 15PSI, any higher you risk over inflating and damage. Depending on the size of your board it can take anywhere from 5-8 min.

Q: When detaching the pump from the board, the air starts to release from the valve. How do I stop this from happening?

A: The air is releasing as the valve spring pin has been left in the deflating position. Simply push down and turn the pin until it lifts up into the inflation position and stops air from releasing; continue to inflate the board until up to pressure.

Q: Can I leave my board inflated in the sun and over night?

A: If leaving the board inflated, it is best to remove from direct sunlight and deflate the board at least to 10PSI.

Q: How should I clean and how should I store my board?

A: We only recommend water and a mild soap. Heavy detergents and solvents can damage your board. It is best to clean and dry your board, take out the fins, roll it up and put in the Inflatable bag.

Q: If I puncture my board, can I repair by myself?

A: Yes, you can use the supplied Inflatable repair kit.

APPENDIX

WARRANTY TERMS AND CONDITIONS

This warranty is only valid to the original purchaser or the board from the original dealer.

This warranty is valid for twelve (12) months from the date of purchase of the original product.

This warranty does not cover the following claim conditions:

- 1) Damage or defects caused by impact with any materials or objects (incl. ramps and sliders).
- 2) Damage or defects caused by collisions, abuse, misuse or accidental damage.
- 3) Breakage or defects as a result of prior damages.
- 4) Damage or defects caused by transport, loading, unloading, dropping, or out of water handling.
- 5) Damage or defects caused by heel dents.
- 6) Damage or defects caused by non-recreational use.
- 7) Damage or defects caused by inappropriate storage or handling.
- 8) Damage or defects caused by exposure to temperatures over 70°C and under 0°C.
- 9) Damage or defects caused by natural events such floods, earthquake, fire, etc.
- 10) Damage or defects caused by alterations or modifications including the use of a larger fin than specified.
- 11) Damage or defects caused by repairs.
- 12) Damage or defects caused by usage of the board after a claim is reported.
- 13) Damage or defects caused by flat landings.
- 14) Damage or defects caused by improper mounting or adjustment of bindings or footstraps.
- 15) Any damage except manufacturing defects in material or workmanship.
- 16) Damage or defects caused by storage of the board in closed, damp conditions (for example a wet boardbag).
- 17) Damage or defects caused by impact with the sea floor.

A warranty claim has to be filed with the original dealer where the purchase was made or directly with the national distributor in the country of purchase. Starboard's responsibility is limited to repair or replacement of the defective product.

Neither Starboard nor any of its representatives will not be responsible for any losses or damages incurred as a result of loss or use of product.